



Meets Carpet & Rug Institute's Low Emission Criteria. Solvent Free. Zero VOC Calculated. Very low odor wet, odorless when dry. Premium fast tack.

Antimicrobial Protection.



USES:

This fast tack, max performance, premium grade adhesive is designed to adhere to mineral or felt-backed sheet goods, unfinished sheet cork underlayment, latex foam back, needle-punched, jute, urethane foam (Enhancer, Durafoam, Kangaback, Endure, etc.), latex unitary, woven, wall carpet, Lee's hot-melt(Unibond) and polypropylene secondary (Action-Bac®, AdBac®, SoftBac®, lifeSpan®, AquaBac®, U.P.S.) backed carpets. This adhesive may be used over plywood of underlayment quality, terrazzo, treated steel, marble, sound resilient floors which free of wax and embossing and concrete above, on or below grade. Not recommended for solid vinyl-backed or other products or surfaces other than listed above. If 3300 is used for a double-stick installation, see "Roberts Double-Bond Installation Guide" for further instructions on trowel notch sizes and procedures. Double-stick installations require larger trowel notches, minimal adhesive coverage and specific adhesive open time for proper application. Max Performance + adhesives are non-toxic and contain no hazardous or ozone depleting chemicals. The adhesive is odourless when dry.

Rated: Heavy-Trafficked Commercial or Residential installations

CONDITIONS AND LIMITATIONS:

1. Temperature: Adhesive and floor must be at least 65° F (18.3°C), or higher if the floorcovering manufacturer recommends.
2. Condition of floor: Clean, dry and free of hydrostatic pressure, alkali, oil, moisture, grease and wax. Cushion vinyl flooring must be removed. Porous surfaces must be primed with an approved primer. All substrate cracks, joints and uneven areas shall be filled with a Portland cement-based patch such as Roberts 1440 or 1445.

3. Drying time: No heavy traffic for 24 hours. Do not expose to water for 4 days or standing water (i.e. cleaning) for 4 weeks. Temperatures maintained lower than 65°F (18.3°C) require a longer cure time.
4. Do not apply between two non-porous/impervious materials. Ex.: sheetgoods to an existing resilient floor.
5. Test any new type of carpet or flooring material not listed under "USES" first to assure adhesive performance.
5. Press and smooth carpet firmly into the adhesive with either a cardboard core or 75-lb. roller, depending on manufacturer specifications.
6. Doublebond installations require the adhesive to become tacky to the touch before laying in carpet.

CLEAN UP:

Wet adhesive can be cleaned from tools and flooring with warm soapy water or mineral spirits using a clean white cotton cloth. For dried adhesive use Roberts 1912 Adhesive Cleaner sparingly with a clean white cotton cloth. Do not pour cleaner directly onto flooring.

VENTILATION: To enhance curing of adhesive, implement effective ventilation by opening windows and doors for an adequate supply of fresh air. Also, consider using window fans and/or air movers to bring fresh air in and to exhaust emissions to the outdoors.

TYPICAL PROPERTIES:

Appearance: Beige Mastic.
 Base: Synthetic Latex.
 Weight/USGal.: 12-lbs. approx.
 Consistency: Trowelable Mastic-Do Not Thin.
 Shelf-Life: One year minimum at 70°F.
 Flash Point: Nonflammable.
 Freeze/Thaw Stability: To -12°C (+10°F)
 Wet Open Time: Up to 15-20 minutes.

Refer to MSDS for more information.

Packaging	Bar Code
946ml(US Quart)	075378330103
3.78L(US Gal)	075378330110
15L(4 US Gal)	075378330042
18.9L(5 US Gal)	075378330051



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PREPARATION & APPLICATION:

1. Lay out material according to manufacturer's specifications.
2. Apply adhesive evenly to the substrate according to industry standards or as recommended by the flooring manufacturer. (See coverage chart for notch size).
3. Set the material into the adhesive within 15 minutes after troweling. The material can be adjusted within this time. Lift a corner periodically to see that the adhesive is transferring 100% to the back of the flooring. If the adhesive is not transferring, apply additional adhesive. (When high humidity exists, allow additional set time, or when adhesive becomes tacky, before lowering material into adhesive.)
4. When it is necessary to seam carpet, follow the carpet manufacturer's instructions on cutting and seal seams using **8415** or **8015** Seam Sealers.

COVERAGE CHART

Floorcovering type	Notch Size (Inches)	Approx. Coverage
Sheetgoods & needle punch:	1/16x1/16x1/16-V Or 1/16x1/16x3/32-U	18-20 sq.yds./gallon =162-180 sq.ft./gallon
Texture-backed carpets:	1/8x1/8x1/16-V	10-12 sq.yds./gallon

(Action-Bac®, AdBac®, SoftBac®, Lifespan®, urethane, etc. & cork underlayment)
 *The above trowel notch recommendations are merely suggestions and a starting point. Surface conditions and roughness of material backing will ultimately determine the coverage needed. It is the installer's responsibility to insure 100% transfer of adhesive to the material backing, including recessed areas. Full coverage of the floor surface is also necessary.
 Trowel Notches (Width x Depth x Space Apart-Inches) Drawings not to scale

WARRANTY:

The liability of Roberts is limited to the replacement of its products containing manufacturing defects. The foregoing warranty constitutes the sole liability of Roberts with respect to this product, and is in lieu of and excludes all other conditions, warranties, guarantees, obligations, rights or representations (including any warranties of merchantability, fitness or durability), whether expressed or implied and whether arising by operation of law or otherwise. Roberts shall not be liable for any damages whatsoever, including any damages for negligence or fundamental breach or for personal injury or property damage, direct, or indirect, consequential or special, resulting from or alleged to have resulted from the use of or the inability to use the product. No representative of Roberts or any other person or entity has any authority whatsoever to assume any other warranty on behalf of Roberts. This warranty may not be modified or amended.