



2330

FIBERGLASS SHEET & LUXURY VINYL ADHESIVE



Powered by Microban® for superior mold and mildew protection.

1. DESCRIPTION

ROBERTS® 2330 is formulated with the desired tack for fiberglass-backed sheet vinyl and small-format luxury vinyl tiles. ROBERTS 2330 can also be used to install vinyl-backed carpet tiles.

Features and Benefits

- Ideal for permanent or releasable installations
- Pressure sensitive; remains tacky
- Also works with modular carpet
- Coverage up to 240 ft² / per gallon
- Commercial and residential use
- Powered by Microban® for superior mold and mildew protection

Recommended Trowel and Coverage Rate*

Approved Flooring Types

Fiberglass-backed sheet vinyl

Luxury vinyl tile (up to 12" x 12")

Modular carpet (vinyl-backed)

Approved Substrates

Concrete

CANPLY / APA-rated plywood

Terrazzo

For floorings and backings not listed, contact Technical Services at (905) 791-4444 (CA).

1/16" x 1/16" x 1/16" (1.5 mm x 1.5 mm x 1.5 mm) SQ Notch
Flooring (porous substrate): Fiberglass-Backed Sheet Vinyl, Luxury Vinyl Tile & Modular Carpet Tile
Coverage: 125-185 ft²/per gallon (15.7 - 17.1 m²/per 3.78 L)

1/16" x 1/32" x 1/32" (1.5 mm x .79 mm x .79 mm) U Notch
Flooring (non-porous substrate): Fiberglass-Backed Sheet Vinyl, Luxury Vinyl Tile & Modular Carpet Tile
Coverage: 220-240 ft²/per gallon (20.4 - 22.2 m²/per 3.78 L)

* NOTE: The trowel notches referenced are those typically recommended for the type of flooring being installed, and are referenced as a guide. Coverage rates will vary depending on trowel type, substrate and installation conditions. Consult flooring manufacturer for their specific trowel recommendations.



SHELF LIFE
2 YEARS



LIFETIME
WARRANTY*

*Based on installation by an industry certified installer

2. TECHNICAL DATA

Product Type:	Acrylic PSA
Color:	Beige
Odor:	Mild, odorless when dry
Open Time:	Up to 25 minutes (Permanent / Wet-Set Method)
Tack Time	Up to 45 minutes (Releasable / Tack-Set Method)
Working Time:	Up to 60 minutes <i>Setup time will vary slightly with temperature and porosity of substrate</i>
Curing Time:	24 -48 hours
Traffic:	Residential: 60 min (PSA) 12 hours (semi-wet) Commercial: 6 hours Rolling Loads: N/A
pH:	7-10
Shelf Life:	2 years from date of manufacture when stored in the original unopened container in a controlled environment. Does not require thinning
Storage:	Protect from freezing
VOC:	<1 g/L

3. INSTRUCTIONS

Limitations

- For interior installations only

Preparation

Subfloors must be clean, structurally sound and within flat and level tolerance of manufacturer. All substrates must be free of substances that might inhibit the bond of the adhesive or the performance of the flooring or its installation. All substrate cracks, chips, holes, joints or high spots must be adequately repaired. Patching compounds must be suitable for the use application, cement-based and polymer-modified, and applied according to the manufacturer's instructions.

Installation

Maintain a consistent temperature and ambient relative humidity before, during and after installation (between 65-85°F and 30-50% ambient RH). Follow all industry standards and manufacturer's recommendations for floor flatness, acclimation and application of flooring materials. Large temperature or humidity increases or decreases can affect the flooring and performance of the installation. Lift a corner periodically to ensure 100% coverage of adhesive to the flooring backing and the substrate to ensure a void-free bond. Spread adhesive uniformly. Adhesive ridges should be of sufficient height to achieve full coverage of the substrate and the deepest recesses in the back of the flooring material. Place flooring into the adhesive while the adhesive is still fresh. The amount of time in which you have to place the flooring will vary with temperature and humidity.

Clean-up

Fresh adhesive – warm, soapy water on a clean cloth.

Dried adhesive – use mineral spirits sparingly with a clean, white cotton cloth. **DO NOT POUR DIRECTLY ONTO FLOORING.**

4. AVAILABILITY

Canada

15.14 L Plastic Pail	R2330RB015	075378233046
3.78 L Plastic Pail	R2330RB004	075378233015



5. WARRANTY

Roberts Consolidated Inc. offers a limited-product warranty on this product when installed in accordance with the printed specifications. **Lifetime Warranty applies only for installations performed by industry certified professional installers.** Visit robertsconsolidated.com/ca or call (866) 435-8665 for full warranty details.

6. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (905) 791-4444 Canada.



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