

Carpet Adhesive



3095

SUPERIOR



Roberts® 3095 is a commercial grade carpet adhesive developed for the most demanding carpet installations. Roberts 3095 is an excellent adhesive for double-bond carpet installations. May be used for felt-backed sheet vinyl.

Features:

- High Solids/ Resin Content
- Commercial-grade
- High Tack
- Extra Heavy Traffic
- Holds Stiff Carpet
- Fast Grab

Enviro Friendly:

- Solvent Free
- Zero VOC's calculated

Roberts 3095 is a solvent free adhesive and meets the strict requirements of the South Coast Air Quality Management District and may contribute one LEED point for "Low-Emitting Material-Adhesive and Sealant" (IEQ Credit 4.1) and "Low-Emitting Materials-Flooring Systems" (IEQ Credit 4.3). This product may also contribute one to two LEED points for MR Credit 5 if product is manufactured within 500 miles of the project site. Visit usgbc.org for additional details.

Roberts 3095 is protected by GoldGuard®, an antimicrobial protection system that inhibits the growth of mold, mildew and odor causing bacteria in both wet and dry adhesive.

Uses: For adhering carpet and mineral fibrous felt-backed sheet vinyl. Carpet Backings – polypropylene (ActionBac®), woven, unitary, needle-punch, urethane foam (Enhancer™, KangaBACK, KangaHYDE, Endure® Plus), polyurethane laminate (LifeSpan), sponge-rubber, jute, and latex-foam. For backings not listed please contact our Technical Department at (706) 277-5294. For interior installations only. Do not use this adhesive for vinyl backed products.

Substrates: Concrete, underlayment grade (CANPLY/APA rated) plywood, vinyl composition tile (free of wax), primed gypcrete (refer to ASTM F2419) and terrazzo. Check with the flooring manufacturer for their underlayment recommendations.

Vinyl composition tile must be well bonded and limited to one layer. Carpet should not be adhered to vinyl composition tile in high or heavy traffic areas. Do not install a non-porous backed carpet over vinyl composition tile.

Surface Preparation: Subfloors must be structurally sound, dry, smooth, level, flat and free of excess moisture/alkali and all substances (oil, wax, grease, oil based sealers, adhesives, etc.) that might interfere with the performance of the flooring or its installation. Ensure the appropriate flatness/smoothness to prevent accelerated wear.

All substrate cracks, holes, high spots and irregularities must be adequately repaired to ensure a smooth, finished appearance to prevent show through and accelerated wear. Patching compounds must be suitable for the use application, polymer-fortified and applied according to the manufacturer's instructions. Expansion or other moving joints must not be filled or covered with flooring. Refer to ASTM 710 Standard Practice for Preparing Concrete Floors.

Wood – Subflooring, such as APA underlayment grade plywood, hardwood, oriented strand board (lightly sanded), or other materials, must be flooring grade and installed to the manufacturer's specifications with adequate ventilation and moisture protection. Ensure wood substrates have a minimum 18 in. crawl space with adequate ventilation and moisture barrier protection. Cracks, chips and joints must be properly patched or repaired.



| FLOORING TYPE | TROWEL SIZE | ROBERTS ITEM # | COVERAGE |
|---|------------------------------------|-------------------|----------------------------|
| Direct Bond Carpet (polypropylene, woven) | 1/8 in. x 1/8 in. x 1/16 in. | 49737 10137-12 | 90-110 sq. ft. per gallon |
| Direct Bond Carpet (polypropylene, woven) | 1/8 in. x 1/8 in. x 1/8 in. | n/a | 65-75 sq. ft. per gallon |
| Felt-Back Sheet Vinyl | 1/16 in. x 1/16 in. x 3/32 in. | 10-820 | 160-180 sq. ft. per gallon |

The trowel notches referenced are those typically recommended for the type of flooring being installed. They are normally the minimum size recommended. Surface conditions (roughness and porosity of substrate), type of flooring and backing will ultimately determine the required trowel notch size and coverage.

Flooring manufacturer's products differ in characteristics and textures. Always check with the specific flooring manufacturer's recommendations for their specific trowel requirements. Less porous substrates typically require a smaller notched trowel and longer open time than porous substrates. Ensure 100% transfer of adhesive to the substrate and the flooring backing. Refer to Roberts Double Bond Installation Guidelines for trowel notches.

Surface Preparation (continued):

Existing vinyl composition tile must be limited to one layer and well bonded. Remove all wax, floor finishes, dirt and contaminants that may interfere with the bond.

Refer to CRI Carpet Installation Standard available at www.carpet-rug.org.

General: Ensure substrate, flooring material and adhesive are fully acclimated prior to installation at the same temperature and humidity level expected during normal use (between 65–95°F / 18–35°C with a relative humidity (RH) of no greater than 65%). Refer to flooring manufacturer’s specific recommendations and industry standards.

Flooring must be installed when the indoor temperature is between 65–95°F (18–35°C) with a maximum RH of 65%, 48 hours before, during and 72 hours afterward. Large temperature or humidity increases or decreases can affect the flooring and performance of the installation. Ensure adequate ventilation during flooring installation.

Physical Characteristics (70°F, RH 50%):

Open Time: Up to 20 minutes

Working Time: Up to 40 minutes

Shelf Life: One year in unopened container

Product Type: SBR latex

Moisture Vapor Emissions: 5 lbs. or less (ASTM F1869) / 80% or less (ASTM F2170)

pH must not exceed 9.0

Storage: Protect from freezing

Application and Installation: Note: For double bond installations, please refer to Roberts Double Bond Guidelines and Procedures manual.



Spread adhesive uniformly. Allow up to 20 minutes of open time before you place your flooring into the adhesive. Adhesive ridges should be of sufficient height to achieve full coverage of the substrate and the deepest recesses in the back of the flooring material. Within the 40 minute working time, place flooring into the adhesive while the adhesive

is still fresh and transfers readily to the flooring backing. The amount of open time and time in which you have time to place the flooring will vary with temperature and humidity. The higher the temperature and the lower the humidity the faster the adhesive will set.

Lift a corner periodically to see if the adhesive is transferring 100% to the back of the flooring. If the adhesive is not transferring to the backing of the underlayment remove adhesive and reapply.

After Installation – Restrict foot traffic and moving of heavy objects for 24 to 48 hours to allow adhesive to cure properly. Premature traffic can cause installation failure.



Clean Up: *Fresh adhesive* – warm soapy water. *Dried adhesive* – use mineral spirits sparingly with a clean, white cotton cloth. **DO NOT POUR CLEANER DIRECTLY ONTO FLOORING.**

Refer to material safety data sheet, www.robertsconsolidated.com and industry standards prior to installation for additional information. For installation questions that are not covered in this document please contact our Technical Services Department at (905) 791-4444.

Limited Warranty: Roberts warrants that this product will be free from manufacturing defects for 12 months from the date of purchase, when applied in accordance with Roberts’ instructions and industry standards. Roberts’ sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express or implied warranties including the warranties of merchantability or fitness for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. Roberts will not be liable for any incidental or consequential damages. Visit www.robertsconsolidated.com for full warranty details.

Available Sizes:

| SIZE | PRODUCT # | UPC |
|------------------------|-----------|--------------|
| 18.9 L (5 U.S. gal.) | 3095RB020 | 075378309550 |
| 10 L (2.6 U.S. gal.) | 3095RB010 | 075378309536 |
| 3.78 L (1 U.S. gal.) | 3095RB004 | 075378309512 |
| 946 mL (.24 U.S. gal.) | 3095RB001 | 075378309505 |

WARNING: EXISTING FLOORING AND ADHESIVES MAY CONTAIN ASBESTOS. Unless you have confirmation that the existing flooring system is not asbestos containing, do not sand, dry sweep, dry scrape, abrade, drill, saw, bead blast, mechanically chip or pulverize existing flooring or adhesive without taking all appropriate precautions. Refer to local, provincial and federal guidelines for treatment and removal of these products. You may also refer to the Resilient Floor Covering Institute’s “Recommended Work Practices for Removal of Resilient Floor Coverings.”

EXISTING PAINT MAY CONTAIN LEAD. Unless you have confirmation that the existing paint is not lead containing, do not sand, dry sweep, dry scrape, abrade, drill, saw, bead blast, mechanically chip or pulverize existing paint without taking all appropriate precautions. Refer to local, provincial and federal guidelines for treatment and removal of lead containing paint.